

# HOZAN

## H-271-230

HEATER

(for H-270-230)

PRODUCT  
INFORMATION

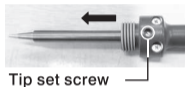


### Replacing heater

 **Caution**

Work under unplugged and cooled condition.

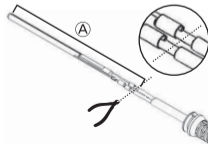
- 1** Turn the tip set screw about twice and pull out the tip.



- 2** Unscrew the handle set screws (3 pcs) and remove the handle cover.



- 3** Take out the heater inside the handle and cut **(A)** span by a cutter.



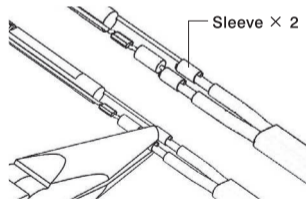
## Replacing heater

**⚠ Caution**

Check the power cord for damage.

- 4** Strip the power supply cord (2 pcs) in 10mm.

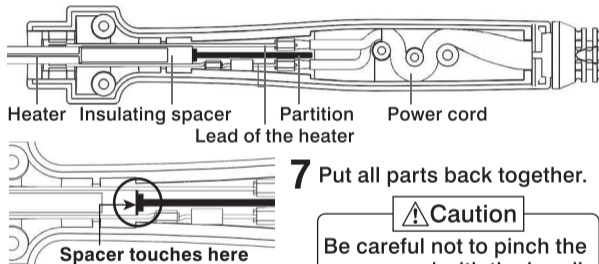
- 5** Crimp the stripped power cord and the lead of the heater with the sleeve included.



**⚠ Caution**

After crimping, ensure the heater does not slip out.

- 6** Set the heater, lead of the heater, and power cord as shown.  
Put the lead wire in the partition to prevent short-circuit.  
Make sure the spacer bottom touches the partition.



- 7** Put all parts back together.

**⚠ Caution**

Be careful not to pinch the power cord with the handle cover.

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